



MOUNT BASE **D33 CAP**

PARTS LIST

D30 CAP 4

5 M5×20 T25 SCREW

CLAMP

M4×10 T15 SCREW x B

VIAI M6 GRUB SCREW

RECUIRED TOOLS





RELATED PRODUCTS



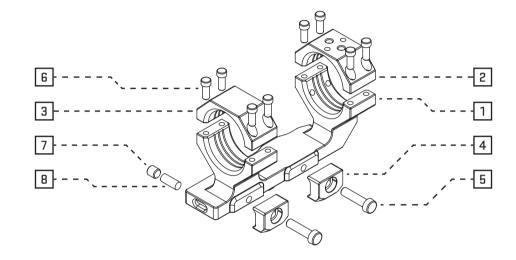
SUDDOS ScopeLink™ RAIL H15

SAFETY FIRST

ALWAYS KEEP THE GUN POINTED IN A SAFE DIRECTION ALWAYS KEEP YOUR FINGER OFF THE TRIGGER UNTIL READY TO SHOOT ALWAYS KEEP THE GUN UNLOADED UNTIL READY TO USE

SHORTY SCOPE MOUNT

PRODUCT MANUAL



MAJOR FEATURES

- Accessory interface via ScopeLink™ system (FIG.A)
- CNC machined from single 7075-T651 aluminium billets
- Hardcoat anodizing / MIL-A-8625 Type III

INSTALLATION INSTRUCTIONS

- 1. Properly place the mount base on the rail and slide it toward the muzzle until the recoil lug stops against the tooth (FIG.B).
- 2. While keeping the base in position, attach the clamps with M5×20 T25 screws applying a slight torque. Make sure the clamps are correctly oriented, with the bigger chamfer downward.
- 3. According to the intended application, tighten the clamping screws to the following torque value range:
 - 6 8 Nm [53.1 70.8 in-lb] (never exceed).
- 4. Place the scope into the mount then attach the caps and start M4×10 T15 screws into the base as shown (FIG.C).
- 5. Check for a comfortable eye relief and level the scope.
- 6. Make sure the gaps on either side of the clamp are kept even (FIG.D) then tighten the caps to the following torque value ranges: Front D33 cap 1.7 - 2.03 Nm [15 - 18 in-lb], 1.7 Nm [15 in-lb] recommended. Rear D30 cap 1.7 - 2.03 Nm [15 - 18 in-lb], 1.92 Nm [17 in-lb] recommended.

ACCESSORY INSTALLATION INSTRUCTIONS

- 1. Properly place the ScopeLink™ accessory in the selected interface. Note that the fit allows a slight alignment adjustment.
- 2. Tighten the T15 M4×10 screws to a max torque value of 2.5Nm [22 in-lb].

ATTENTION

NEVER APPLY THREADLOCKER TO THE SCREWS PERIODICALLY CHECK SCREWS TIGHTENING

VISIT US AT



FIGURE A

FIGURE B

FIGURE C

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FIGURE D

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MUZZLE

MOUNT

RAIL

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47891 ROVERETA REPUBLIC OF SAN MARINO

TEL +378.0549.963180

CONTACTS

WWW.AUDERE.SM